FAHRION®
PRÄZISION

AND ALL RUNS SMOOTHLY
111 YEARS
EXPERIENCE

CENTRO|P premium
CLAMPING SYSTEMS FROM FAHRION

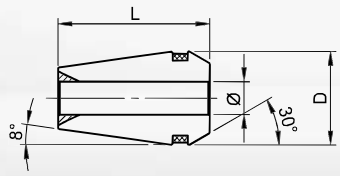
HORN

COLLETS

GERC20
1-13 mm

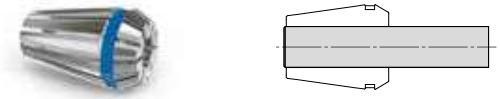
ACCESSORIES FOR CHUCKS
DPC20

High Precison Collets 2 µm



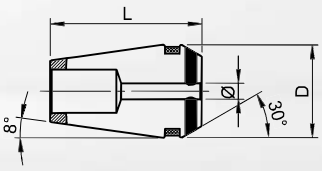
GERC20-**HP** Ø 1-13 mm

Standard



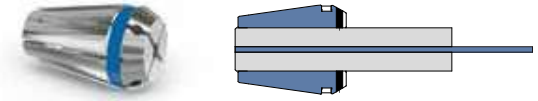
◪ =	2 µm
D =	21
L =	31,5

Ø mm	Order-No.	Ø mm	Order-No.
1,0	**13614010100**	10,0	**13614011000**
1,5	13614010150	10,5	13614011050
2,0	**13614010200**	11,0	**13614011100**
2,5	13614010250	11,5	13614011150
3,0	**13614010300**	12,0	**13614011200**
3,5	13614010350	12,5	13614011250
4,0	**13614010400**	13,0	**13614011300**
4,5	13614010450		
5,0	**13614010500**		
5,5	13614010550	Ø inch	Order-No.
6,0	**13614010600**	1/8"	**13614040318**
6,5	13614010650	3/16"	13614040476
7,0	**13614010700**	1/4"	**13614040635**
7,5	13614010750	5/16"	13614040794
8,0	**13614010800**	3/8"	**13614040953**
8,5	13614010850	7/16"	13614041111
9,0	**13614010900**	1/2"	**13614041270**
9,5	13614010950		



GERC20-**HPD** Ø 3-12 mm

Sealed for Inner Coolant Supply



◪ =	2 µm
D =	21
L =	31,5

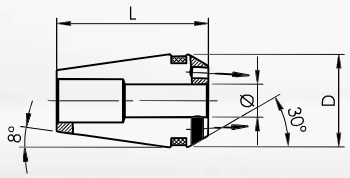
Ø mm	Order-No.	Ø inch	Order-No.
3,0	**13624010300**	1/8"	**13624040318**
4,0	**13624010400**	3/16"	13624040476
5,0	13624010500	1/4"	**13624040635**
6,0	**13624010600**	5/16"	13624040794
7,0	13624010700	3/8"	**13624040953**
8,0	**13624010800**	7/16"	13624041111
9,0	13624010900	1/2"	**13624041270**
10,0	**13624011000**		
11,0	13624011100		
12,0	**13624011200**		

GERC20-**HP** Set		
Content of set (Ø mm)	Order-No.	Set
3,0•4,0•5,0•6,0•8,0•10,0•12,0	13614160070	7pieces

GERC20-**HPD** Set		
Content of set (Ø mm)	Order-No.	Set
3,0•4,0•5,0•6,0•8,0•10,0•12,0	13624160070	7pieces

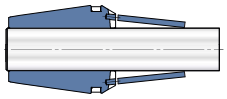
High Precison Collets 2 µm

Protect



GERC20-**HPDD** Ø 4-12 mm

Sealed for Inner Coolant Supply and Jet Holes

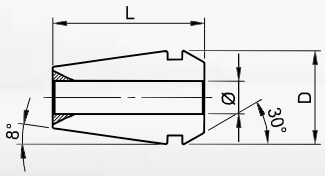


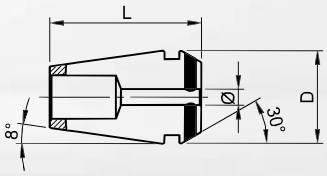
⍁ =	2 µm
D =	21
L =	31,5

Ø mm	Order-No.	Ø inch	Order-No.
4,0	13634010400	1/8"	13634040318
6,0	13634010600	3/16"	13634040476
8,0	13634010800	1/4"	13634040635
10,0	13634011000	5/16"	13634040794
12,0	13634011200	3/8"	13634040953
		7/16"	13634041111
		1/2"	13634041270

ACCESSORIES FOR CHUCKS
DPC20

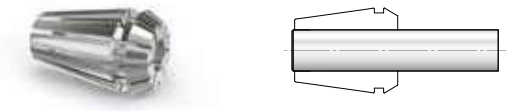
Precision Collets 5 µm





GERC20-**B** Ø 1-13 mm

Standard

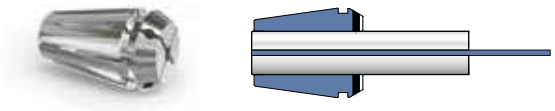


◪ =	5 µm
D =	21
L =	31,5

Ø mm	Order-No.	Ø mm	Order-No.
1,0	**13714010100**	10,0	**13714011000**
1,5	13714010150	10,5	13714011050
2,0	**13714010200**	11,0	**13714011100**
2,5	13714010250	11,5	13714011150
3,0	**13714010300**	12,0	**13714011200**
3,5	13714010350	12,5	13714011250
4,0	**13714010400**	13,0	**13714011300**
4,5	13714010450		
5,0	**13714010500**		
5,5	13714010550	Ø inch	Order-No.
6,0	**13714010600**	1/8"	**13714040318**
6,5	13714010650	3/16"	13714040476
7,0	**13714010700**	1/4"	**13714040635**
7,5	13714010750	5/16"	13714040794
8,0	**13714010800**	3/8"	**13714040953**
8,5	13714010850	7/16"	13714041111
9,0	**13714010900**	1/2"	**13714041270**
9,5	13714010950		

GERC20-**BD** Ø 3-12 mm

Sealed for Inner Coolant Supply



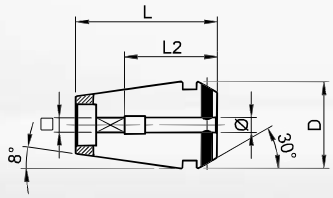
◪ =	5 µm
D =	21
L =	31,5

Ø mm	Order-No.	Ø inch	Order-No.
3,0	**13724010300**	1/8"	**13724040318**
4,0	**13724010400**	3/16"	13724040476
5,0	13724010500	1/4"	**13724040635**
6,0	**13724010600**	5/16"	13724040794
7,0	13724010700	3/8"	**13724040953**
8,0	**13724010800**	7/16"	13724041111
9,0	13724010900	1/2"	**13724041270**
10,0	**13724011000**		
11,0	13724011100		
12,0	**13724011200**		

GERC20-**B** Set		
Content of set (Ø mm)	Order-No.	Set
2,0-13,0/ 1,0 Increments	1371416	12pieces

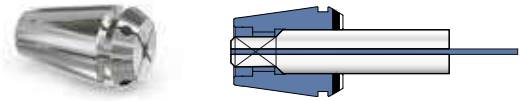
GERC20-**BD** Set		
Content of set (Ø mm)	Order-No.	Set
3,0•4,0•5,0•6,0•8,0•10,0•12,0	13724160070	7pieces

Tap Collets 10 µm



GERC20-**GBD** Ø 3,5-12 mm

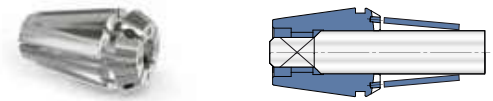
Sealed for Inner Coolant Supply



□ = D = L =		10 µm 21 31,5
Ø/□ mm	L2	Order-No.
3,5/2,7	18	13824010350
4,0/3,2	18	13824010400
4,5/3,55	18	**13824010450**
5,0/4,0	18	13824010500
5,5/4,5	18	13824010550
6,0/5,0	18	**13824010600**
6,3/5,0	18	13824010630
7,0/5,6	18	**13824010700**
7,1/5,6	18	13824010710
8,0/6,3	22	**13824010800**
9,0/7,1	22	**13824010900**
10,0/8,0	25	**13824011000**
11,0/9,0	25	**13824011100**
11,2/9,0	25	13824011120
12,0/9,0	25	**13824011200**

GERC20-**GBDD** Ø 4,5-12 mm

Sealed for Inner Coolant Supply and Jet Holes



□ = D = L =		10 µm 21 31,5
Ø/□ mm	L2	Order-No.
4,5/3,55	18	**13834010450**
6,0/5,0	18	**13834010600**
7,0/5,6	18	**13834010700**
8,0/6,3	22	**13834010800**
9,0/7,1	22	**13834010900**
10,0/8,0	25	**13834011000**
11,0/9,0	25	**13834011100**
12,0/9,0	25	**13834011200**