## FAHRION® PRAZISION

## CENTRO|P premium <br> CLAMPING SYSTEMS FROM FAHRION



## ACCESSORIES



## ACCESSORIES FOR CHUCKS MPC|DPC|UPC|FPC|AFC

## Roller Bearing Wrenches with Handle



| D = <br> Wrench © | Description | Order-No. | for Chucks |
| :---: | :---: | :---: | :---: |
| 10 | ROD10 | 4996300 | MPC8 |
| 16 | RO16 | 4990400 | MPC11/MPC11C |
| 22 | RO22 | 4990500 | MPC16/MPC16C |
| 24 | RO24 | 4990600 | MPC16T |
| 30 | RO30 | 4990900 | DPC16 |
| 32 | RO32 | 4991100 | DPC20 |
| 40 | RO40 | 4991400 | DPC25/AFC25 |
| 50 | RO50 | 4991800 | DPC32/FPC32/AFC32 |
| 53 | RO53 | 4991900 | UPC32 |
| 63 | RO63 | 4992000 | DPC40/FPC40/UPC40 |

Roller Bearing Heads for Torque Setting Wrenches
Torque Setting Wrenches


| D <br> Wrench $\oslash$ | Description | Order-No. | Square | for Chucks |
| :---: | :--- | :---: | :---: | :---: |
| 16 | DRO16 | 4993400 | $9 \times 12$ | MPC11/MPC11C |
| 22 | DRO22 | $\mathbf{4 9 9 3 5 0 0}$ | $9 \times 12$ | MPC16/MPC16C |
| 24 | DRO24 | 4993600 | $9 \times 12$ | MPC16T |
| 30 | DRO30 | 4993900 | $14 \times 18$ | DPC16 |
| 32 | DRO32 | 4994100 | $14 \times 18$ | DPC20 |
| 40 | DRO40 | $\mathbf{4 9 9 4 4 0 0}$ | $14 \times 18$ | DPC25/AFC25 |
| 50 | DRO50 | $\mathbf{4 9 9 4 8 0 0}$ | $14 \times 18$ | DPC32/FPC32/AFC322 |
| 53 | DRO53 | $\mathbf{4 9 9 4 9 0 0}$ | $14 \times 18$ | UPC32 |
| 63 | DRO63 | $\mathbf{4 9 9 5 0 0 0}$ | $14 \times 18$ | DPC40/FPC40/UPC40 |


| Description | Order-No. | Square | Torque Range |
| :--- | :---: | :---: | :---: |
| DRTW-5-30 $(9 \times 12)$ | $\mathbf{4 9 0 1 2 0 0}$ | $9 \times 12$ | $5-30 \mathrm{Nm}$ |
| DRTW-10-80 $(9 \times 12)$ | $\mathbf{4 9 0 1 4 0 0}$ | $9 \times 12$ | $10-80 \mathrm{Nm}$ |
| DRTW-10-80 (9x12) | $\mathbf{4 9 0 1 4 0 0}$ | $9 \times 12$ | $10-80 \mathrm{Nm}$ |
| DRTW-10-80 (14x18) | $\mathbf{4 9 0 1 5 0 0}$ | $14 \times 18$ | $10-80 \mathrm{Nm}$ |
| DRTW-10-80 (14x18) | $\mathbf{4 9 0 1 5 0 0}$ | $14 \times 18$ | $10-80 \mathrm{Nm}$ |
| DRTW-20-200 (14x18) | $\mathbf{4 9 0 1 6 0 0}$ | $14 \times 18$ | $20-200 \mathrm{Nm}$ |
| DRTW-20-200 (14x18) | $\mathbf{4 9 0 1 6 0 0}$ | $14 \times 18$ | $20-200 \mathrm{Nm}$ |
| DRTW-20-200 (14x18) | $\mathbf{4 9 0 1 6 0 0}$ | $14 \times 18$ | $20-200 \mathrm{Nm}$ |
| DRTW-20-200 (14x18) | $\mathbf{4 9 0 1 6 0 0}$ | $14 \times 18$ | $20-200 \mathrm{Nm}$ |

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## Mounting Devices



| Description | Order-No. | D | for Interfaces |
| :--- | :---: | :---: | :---: | :---: |
| TBRS25 | 4980200 | 25 | HSK25 |
| TBRS32 | 4980400 | 32 | HSK32 |
| TBRS40 | 4980600 | 40 | HSK40 |
| TBRS46 | 4980800 | 46 | BT30, BTP30 |
| TBRS50 | 4981000 | 50 | HSK50, SK30, PSC50 |
| TBRS63 | 4981200 | 63 | HSK63, SK40, BT40, BTP40, PSC63 |
| TBRS80 | 4981600 | 80 | PSC80 |
| TBRS97 | $\mathbf{4 9 8 1 8 0 0}$ | 97,5 | SK50 |
| TBRS100 | $\mathbf{4 9 8 2 0 0 0}$ | 100 | HSK100, BT50, BTP50 |

- for easy and safe clamping of the flange interface using rollers for mounting and removing cutting tools, therefore self clamping and ideal for HSK forms $E$ and $F$ as well polygonal shanks
- for all common interfaces such as SK (DIN 69871-1), HSK (DIN 69893 / ISO 12164 - forms A, B, C, D, E, F), polygonal shanks (ISO 26623-1) and BT (JIS B 6339)


## ACCESSORIES FOR CHUCKS <br> MPC|DPC|UPC|FPC|AFC

Mini Clamping Nuts

|  |  |  |
| :--- | :--- | :--- |
| Description | Order-No. | D |
| MPC8 | 6184000 | 10 |

Mini Clamping Nuts, tapered


## Clamping Nuts



## ACCESSORIES FOR CHUCKS <br> MPC|DPC|UPC|FPC|AFC

Mini Clamping Nuts with collapse $-0,4 \mathrm{~mm}$

| Order-No. |
| :--- |
| Description |
| CP16M-HSS-0-0,4 |
| 4183200 |

Mini Clamping Nuts, tapered with collapse -0,4 mm

|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Description | Order-No. | D | L | for Collets | Clamping range |
| CPC16-HSS-0-0,4 | 4184200 | 24 | 23,2 | GERC16-B/HP | 1,0-10,0 |

## Clamping Nuts with collapse $-0,4 \mathrm{~mm}$



## ACCESSORIES FOR CHUCKS <br> MPC|DPC|UPC|FPC|AFC

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Clamping Nuts, multi-part
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Clamping Nuts, multi-part

| Description | Order-No. | D | L | for Collets | Clamping range |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| FPC32 | $\mathbf{6 3 9 0 6 0 0}$ | 50 | 26,9 | GERC32-B/HP/GBD | $2,0-20,0$ |
| FPC40 | $\mathbf{6 3 9 0 7 0 0}$ | 63 | 31,5 | GERC40-B/HP/GBD | $3,0-26,0$ |

## ACCESSORIES FOR CHUCKS MPC|DPC|UPC|FPC|AFC

| Adjustable Stop Screws, short |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |
| Description | Order-No. | G | SW1 | SB | L4 | for Chucks |
| AS-CP11-U | 44981000100 | M8×1 | 4 | 1,2 | 8 | MPC11 |
| AS-CP16-U | 44982000100 | M11x1 | 6 | 1,2 | 8 | MPC16, MPC16T, DPC16 |
| AS-CP20-U | 44983000100 | M14x1 | 5 | 1,6 | 10 | DPC20 |
| AS-CP25-U | 44984000102 | M18x1,5 | 6 | 1,6 | 10 | DPC25 |
| AS-CP32-U | 44984000103 | M $22 \times 1,5$ | 6 | 1,6 | 10 | DPC32, UPC32 |
| AS-40-U | 44985000100 | M28x1,5 | 6 | 1,6 | 25 | UPC40 |

## Adjustable Stop Screws, long



## Coolant Supply Tubes

| Description | Order-No. | for HSK | Form | G |
| :---: | :---: | :---: | :---: | :---: |
| IKR-HSK25 | 2490200 | 25 | A and E | M8x1 |
| IKR-HSK32 | 2490300 | 32 | A and E | M10x1 |
| IKR-HSK40 | 2490400 | 40 | A and E | M12x1 |
| IKR-HSK50 | 2490500 | 50 | A and E | M16x1 |
| IKR-HSK63 | 2490600 | 63 | A and E | M18x1 |
| IKR-HSK100 | 2490800 | 100 | A and E | M24×1,5 |

Wrenches for Coolant Supply Tubes

|  |  |  |
| :--- | :---: | :---: |
|  |  |  |
|  |  |  |
| Description | Order-No. | for HSK |
| SCHL-IKR-HSK25 | 2492200 | 25 |
| SCHL-IKR-HSK32 | 2492300 | 32 |
| SCHL-IKR-HSK40 | 2492400 | 40 |
| SCHL-IKR-HSK50 | 2492500 | 50 |
| SCHL-IKR-HSK63 | $\mathbf{2 4 9 2 6 0 0}$ | 63 |
| SCHL-IKR-HSK100 | 2492800 | 100 |

