



SUPERMINI UND MINI INNENBEARBEITUNG

SUPERMINI AND MINI
INTERNAL MACHINING

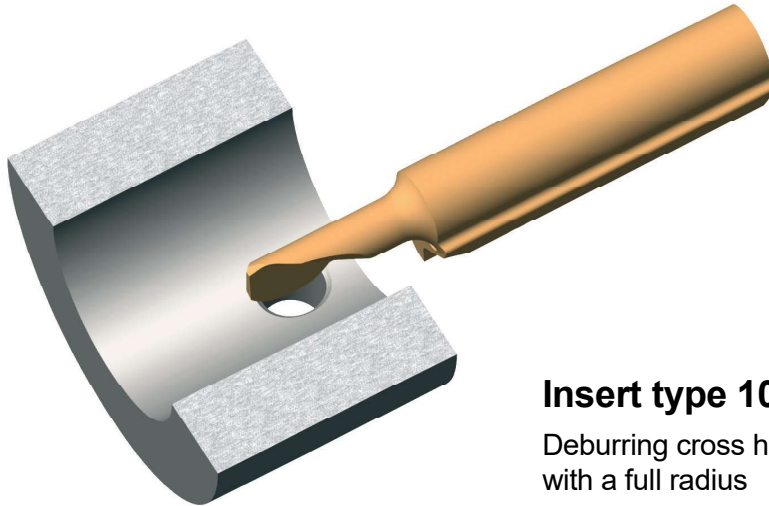
2020/2021



**DAS WERKZEUG
HORN TOOLS**

Schneidplatte Typ 105

Rotierender Einsatz einer Vollradiusplatte
zum Entgraten von Querbohrungen

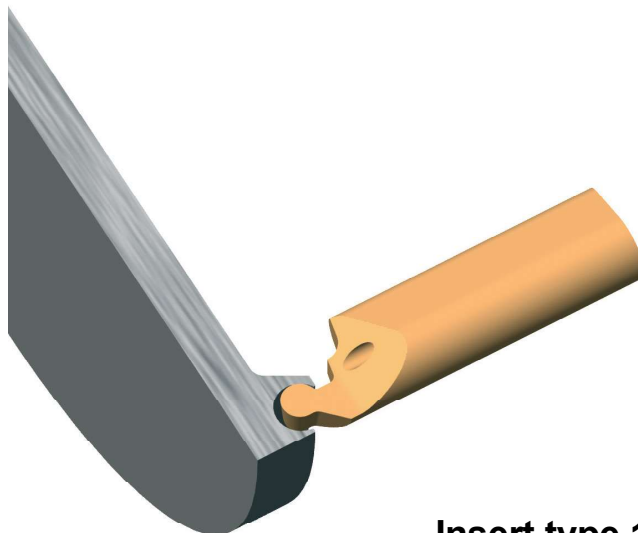


Insert type 105

Deburring cross holes using a rotating insert
with a full radius

Schneidplatte Typ 105

Einstecken einer axialen Formnut
(Vollradius)

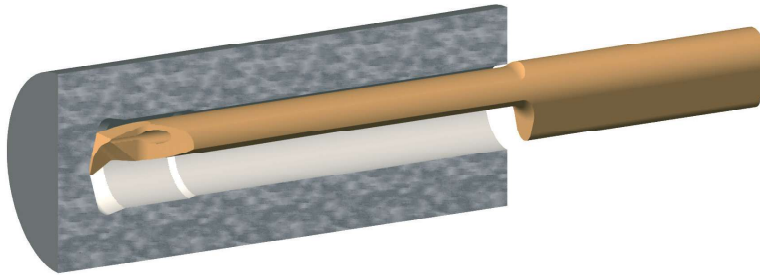


Insert type 105

Profiling a face groove
(full radius insert)

Schneidplatte Typ 105

Kopieren des Bohrungsbodens und
des Freistichs

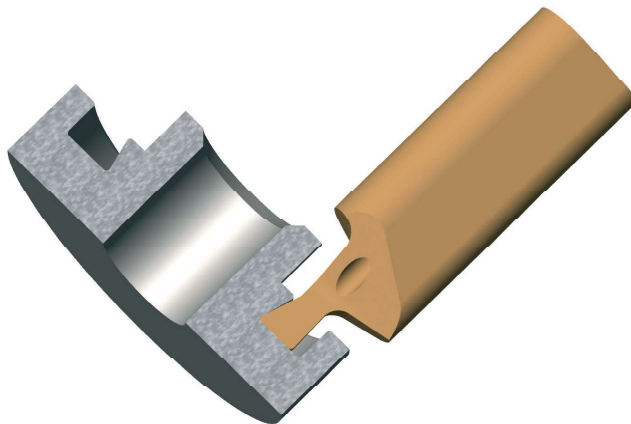


Insert type 105

Machining a flat bottom hole with
an undercut

Schneidplatte Typ 105

Fertigen einer axialen
Schwalbenschwanznut

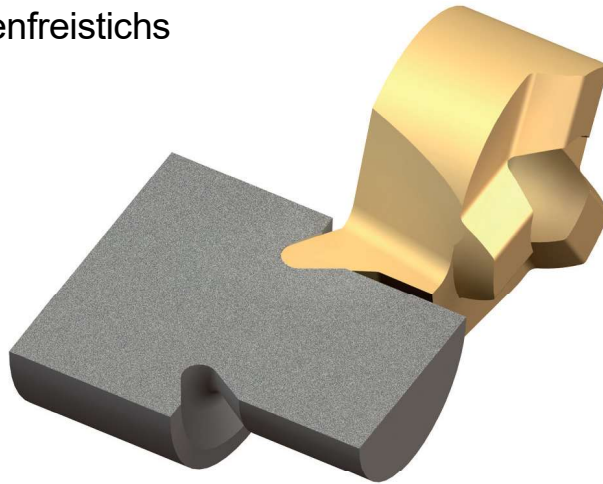


Insert type 105

Machining of a dovetail face groove

Schneidplatte Typ 108

Sonderform eines Eckenfreistichs

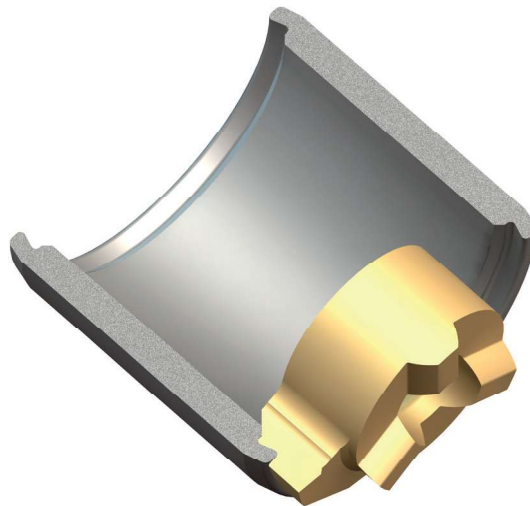


Insert type 108

Special angled under-cut relief

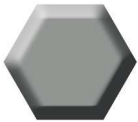
Schneidplatte Typ 111

Formstechen mit Endenbearbeitung
einer Hülse

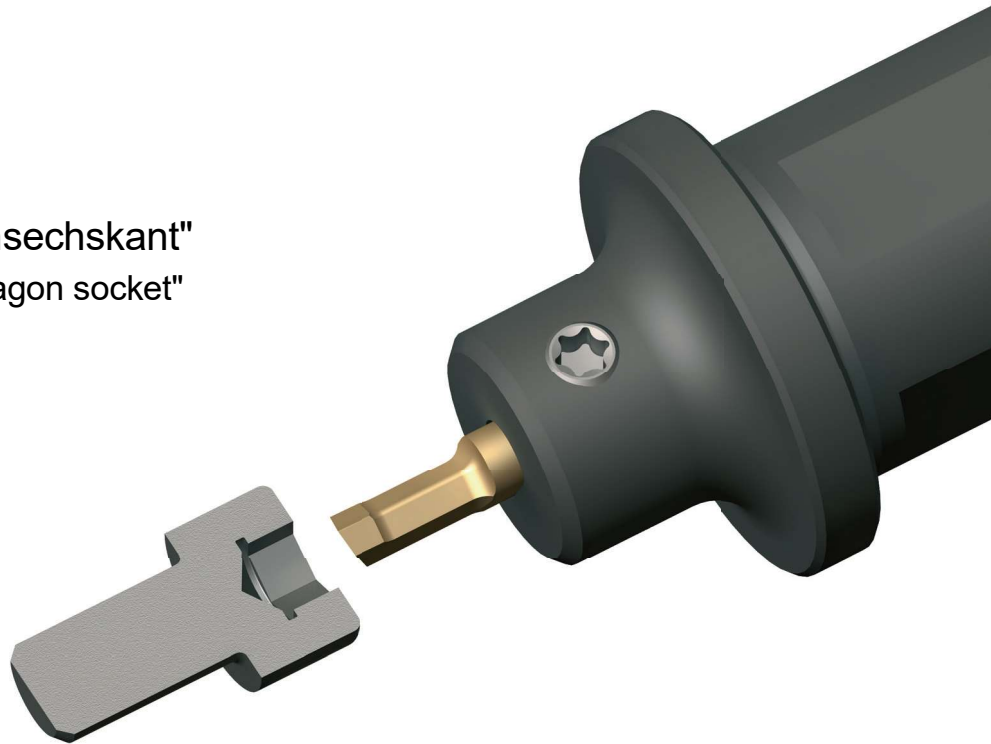


Insert type 111

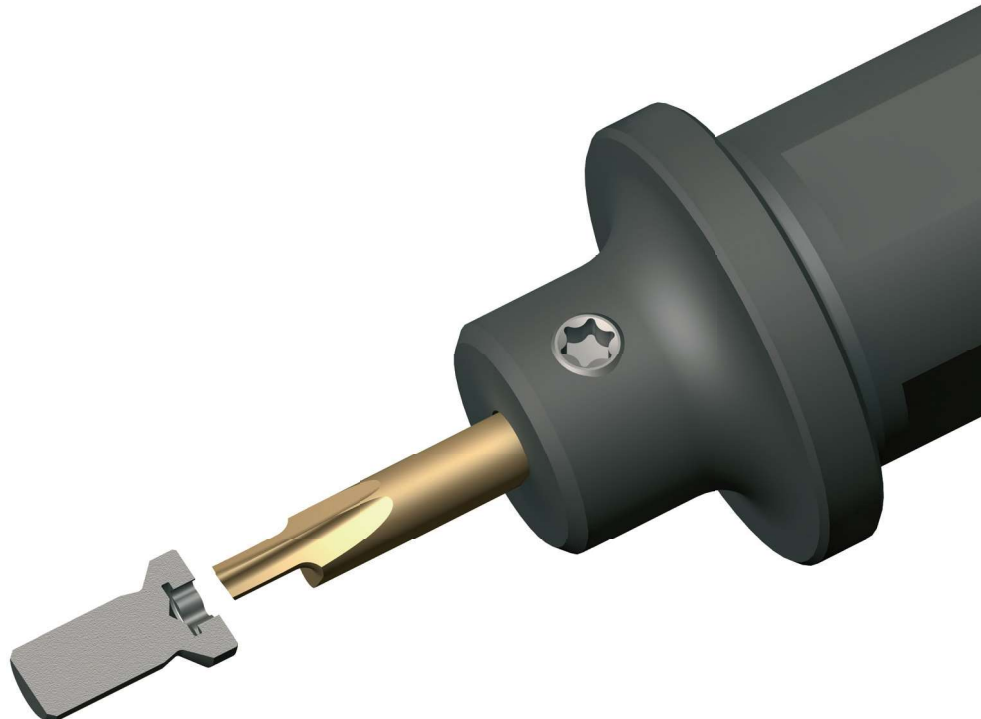
Special ID form groove and facing



Stoßen "Innensechskant"
Broaching "Hexagon socket"



Stoßen "Torx"
Broaching "Torx"



Weitere Informationen finden Sie in unserem HORN-Katalog "Stechdrehen"
For further information please see the HORN catalogue "Grooving"