



2019 Catalog

Version 10.19

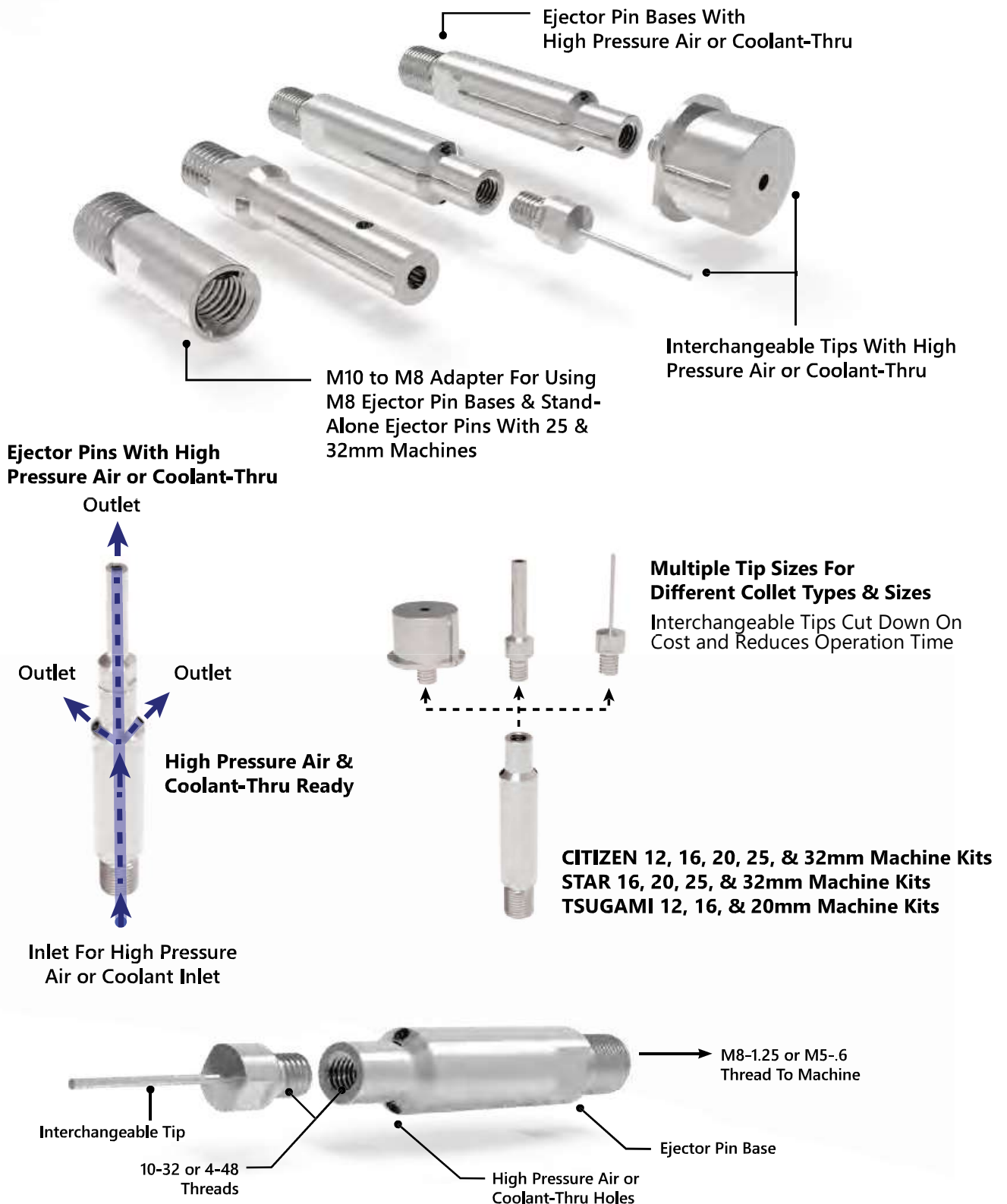
TOOLING FOR SWISS-TYPE CNC MACHINES

www.genswiss.com

Signature Series Ejector Pins

For CITIZEN, STAR, & TSUGAMI Machines

Standard Machining Applications



CITIZEN 12mm Machines

Kit / Item No.	Machines	Type	Length	Diameter	Coolant-Thru
EJK-CIT12-KIT-A 7512-000128	Citizen K12, L12	Ejector Base	1.550in	.160in	No
			1.550in	.310in	Yes
			0.850in	.040in	No
		Interchangeable Tips	0.850in	.060in	No
			0.850in	.090in	No
			0.850in	.120in	No
			1.034in	.040in	No
			1.034in	.093in	Yes
			1.034in	.200in	Yes
			1.034in	.310in	Yes

12mm Machines



M5
Female

Ejector Base

M5
Male



10-32
Female

Interchangeable Tips

10-32
Male



Ejector Base

M5
Male



4-48
Female

Interchangeable Tips

4-48
Male



CITIZEN 16mm Machines

Kit / Item No.	Machines	Type	Length	Diameter	Coolant-Thru
EJK-CIT16-KIT-A 7512-000130	Citizen C16	Ejector Base	1.600in	.276in	Yes
			0.500in	.500in	Yes
			1.034in	.040in	No
		Interchangeable Tips	1.034in	.070in	No
			1.034in	.093in	Yes
			1.034in	.200in	Yes
			1.600in	.120in	No
		Stand-Alone Ejectors	1.600in	.240in	Yes
			1.600in	.300in	Yes
			1.600in	.394in	Yes

16mm Machines



M8
Female

Ejector Base

M8
Male



10-32
Female

Interchangeable Tips

10-32
Male



Stand-Alone Ejector Pin

M8
Male



CITIZEN 20mm Machines

Kit / Item No.	Machines	Type	Length	Diameter	Coolant-Thru
EJK-CIT20-KIT-A 7512-000124	Citizen A20, L20, M20	Ejector Base	1.600in	.276in	Yes
			0.500in	.625in	Yes
			1.034in	.040in	No
		Interchangeable Tips	1.034in	.070in	No
			1.034in	.093in	Yes
			1.034in	.200in	Yes
			1.600in	.120in	No
		Stand-Alone Ejectors	1.600in	.240in	Yes
			1.600in	.300in	Yes
			1.600in	.394in	Yes

20mm Machines



M8
Female

Ejector Base

M8
Male



10-32
Female

Interchangeable Tips

10-32
Male



Stand-Alone Ejector Pin

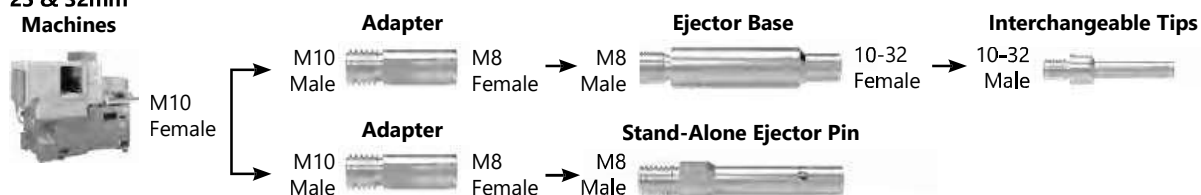
M8
Male



CITIZEN 25 & 32mm Machines

Kit / Item No.	Machines	Type	Length	Diameter	Coolant-Thru
EJK-CIT32-KIT-A 7512-000125	Citizen L25, A32, L32, M32	Ejector Base	1.600in	.276in	Yes
			0.500in	.625in	Yes
			1.034in	.040in	No
		Interchangeable Tips	1.034in	.070in	No
			1.034in	.093in	Yes
			1.034in	.200in	Yes
			1.600in	.120in	No
		Stand-Alone Ejectors	1.600in	.240in	Yes
			1.600in	.300in	Yes
			1.600in	.394in	Yes
		Adapter M10-M8	0.800in	.394in	Yes

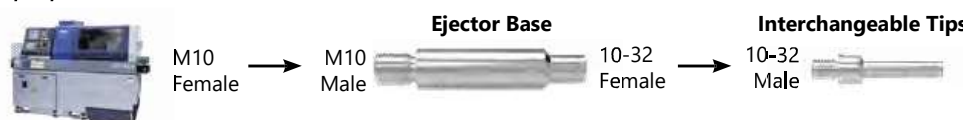
25 & 32mm Machines



STAR 16, 20, 25, & 32mm Machines

Kit / Item No.	Machines	Type	Length	Diameter	Coolant-Thru
EJK-STA1632-KIT-A 7512-000139	STAR	Ejector Base	1.571in	.275in	Yes
			1.034in	.093in	No
			1.034in	.093in	Yes
			1.034in	.150in	Yes
		Interchangeable Tips	1.034in	.250in	Yes
			1.034in	.310in	Yes
			1.034in	.375in	No
			1.034in	.375in	Yes
			1.034in	.437in	No
			1.034in	.437in	Yes

16, 20, 25, & 32mm Machines



TSUGAMI 12mm Machines

Kit / Item No.	Machines	Type	Length	Diameter	Coolant-Thru
EJK-TSU12-KIT-A 7512-000141	TSUGAMI	Ejector Base	0.8in	.276in	Yes
			1.034in	.093in	No
			1.034in	.093in	Yes
		Interchangeable Tips	1.034in	.120in	Yes
			1.034in	.200in	Yes
			1.034in	.310in	Yes
			1.034in	.375in	No
			1.034in	.375in	Yes

12mm Machines



TSUGAMI 16 & 20mm Machines

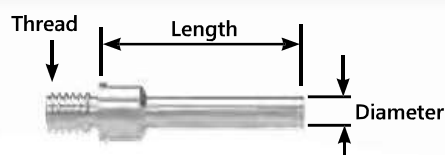
Kit / Item No.	Machines	Type	Length	Diameter	Coolant-Thru
EJK-TSU1620-KIT-A 7512-000140	Tsugami	Ejector Base	0.8in	.276in	Yes
		Interchangeable Tips	1.034in	.093in	No
			1.034in	.093in	Yes
			1.034in	.150in	Yes
			1.034in	.250in	Yes
			1.034in	.310in	Yes
			1.034in	.375in	No
			1.034in	.375in	Yes
			1.034in	.437in	No
			1.034in	.437in	Yes

16mm & 20mm Machines



Interchangeable Ejector Tips Kit

Kit No.	Machine(s)	Pieces	Coolant-Thru	Length (in)	Diameter (in)	Thread
EJK-1032-KIT-A 7512-000134	CITIZEN K12, L12, C16, A20,L20,M20, L25, A32,L32,M32	9	No	1.034	.040	10-32
				1.034	.070	10-32
				1.034	.093	10-32
				1.034	.093	10-32
			Yes	1.034	.120	10-32
				1.034	.150	10-32
				1.034	.200	10-32
				1.034	.250	10-32
				1.034	.310	10-32
				.850	.040	4-48
EJK-0448-KIT-A 7512-000135	CITIZEN L12, K12	4	No	.850	.060	4-48
				.850	.090	4-48
				.850	.120	4-48
				.850	.120	4-48
EJK-STTS1032-KIT-A 7512-000142	STAR 16, 20, 25, & 32mm TSUGAMI 16 & 20mm	9	No	1.034	.093	10-32
				1.034	.375	10-32
				1.034	.437	10-32
				1.034	.093	10-32
			Yes	1.034	.150	10-32
				1.034	.250	10-32
				1.034	.310	10-32
				1.034	.375	10-32
				1.034	.375	10-32
				1.034	.437	10-32



Important: This kit only contains the interchangeable ejector tips and requires the ejector base from the other kits.

Stand-Alone Ejector Pin Kit

Kit / Item No.	Machines	Length	Diameter	Coolant-Thru
EJK-M8-KIT-A 7512-000136	Citizen C16, A20, L20, M20, L25, A32, L32, M32	1.600in	.120in	No
		1.600in	.240in	Yes
		1.600in	.300in	Yes
		1.600in	.394in	Yes

