



2019 Catalog

Version 10.19

TOOLING FOR SWISS-TYPE CNC MACHINES

www.genswiss.com

MAGNETIC FINISHING

No Feature Is Too Small

- Edge rounding of .002-.003in
- Removes micro burrs
- Improves surface finishes

Contact Us For A FREE Applications Trial



Magnetic Finishers remove micro burrs and improve surface finishes on non ferrous materials and some stainless steels. Small steel pins with diameters ranging from .007in -.050in are spun at a high-speed by a magnetic wheel. The size of the pins enable them to travel through fragile parts to remove microscopic burrs that would normally be removed by hand. The non-aggressive burnishing action enables desirable edge rounding of .002-.003" without part damage to threads, knurls, or other fine edge surfaces.

Complete Sets - Includes Stainless Finishing Media & Supplies

| Item No. | Description | Bowl Size | Includes: |
|-------------|---------------|-----------|---|
| 1505-000133 | FR-CMF-400-S | 4in | Includes Base, Turbo Finishing Pins, Burnishing Solution, & Magnetic Separator - 115V or 230V |
| 1505-000134 | FR-CMF-610-S | 6in | Includes Base, Turbo Finishing Pins, Burnishing Solution, & Magnetic Separator - 120V or 230V |
| 1505-000130 | FR-CMF-900-S | 9in | Includes Base, Turbo Finishing Pins, Burnishing Solution, & Magnetic Separator - 120V or 230V |
| 1505-000129 | FR-CMF-1200-S | 12in | Includes base, Turbo Finishing Pins, Burnishing Solution, & Magnetic Separator - 230V ONLY & requires plug wiring by qualified electrician. |

Finisher Units

| Item No. | Description | Includes: |
|-------------|-------------|--------------------|
| 1505-000102 | FR-23048 | 4in Finisher Unit |
| 1505-000104 | FR-23051 | 6in Finisher Unit |
| 1505-000105 | FR-23052 | 9in Finisher Unit |
| 1505-000114 | FR-24145 | 12in Finisher Unit |

Stainless Steel Media

| Item No. | Description | Includes: |
|---|-------------|----------------------------------|
| 1505-000126 | FR-41374R | (1.00kg) .3mm Diameter x 5mm OAL |
| 1505-000128 | FR-41378R | (1.00kg) .5mm Diameter x 5mm OAL |
| Additional sizes available upon request | | |